

Interior/Exterior

2K ACRYLIC ALIPHATIC POLYURETHANE

9925-99

10/06/14

PRODUCT CHARACTERISTICS

DESCRIPTION <ul style="list-style-type: none"> Two-component, high-solids, interior/exterior, solventborne coating. Provides a high gloss finish with exceptional durability including outstanding gloss & color retention and chalk & fade resistance. Tough, abrasion, & impact resistant film withstands repeated cleaning & many chemicals. 	RECOMMENDED USES <ul style="list-style-type: none"> Use as a high-build, high gloss finish for concrete & metal surfaces. Recommended for industrial, commercial, & marine applications such as storage tanks, water towers, oil rigs, bridges, tools & equipment, pipes, & buildings. Ideal for exterior exposures where a high performance coating with excellent weathering characteristics is desired.
PRODUCTS/COLORS Base (Part A): 9925-99 Tintable White 9925-94 Deep Tint Base 9925-95 Clear Tint Base Hardener (Part B): 9925-00 Clear	FINISH High Gloss VEHICLE Acrylic Polyurethane (Aliphatic Isocyanate) FORMULATION Formulated without lead, chrome and mercury

PHYSICAL DATA (Mixed Components)

VOLUME SOLIDS 62% ± 2.0 FLASH POINT 66°F VOC (Theoretical) 323 grams/liter (mixed)	MIX RATIO 4 parts Base (Part A) : 1 part Hardener (Part B) INDUCTION None POT LIFE 4-6 hrs @ 75°F Note: Mix ratio is by volume. Do Not vary proportions.
---	--

Note: Data listed is for 9925-99 Tintable White. Other products in the line will be similar but will vary from these values.

SURFACE PREPARATION & APPLICATION INSTRUCTIONS

- Read label directions for detailed surface preparation & mixing instructions.
- Correct for the cause of any previous paint failures before applying this product.
- New concrete & masonry must age a minimum of 28 days before coating.
- This coating must be blended before it can be used. Any mixture of components will have the hazards of all of the components. Before opening the packages, read all warning labels. Follow all precautions.

RECOMMENDED PRIMERS Bare Ferrous & Aluminum Metal: None required (Epoxy or Inorganic Zinc primers may be used for added corrosion resistance) Bare Galvanizing: Contact representative Bare Concrete: None required Cement Block: None required (Block filler may be used for a smoother surface)	RECOMMENDED APPLICATION Brush, Roller, Conventional & Airless Spray. Thin up to 10% by volume for brushing/rolling & 20% for spraying with Methyl Ethyl Ketone (MEK). Do Not thin beyond the VOC limits for the locality where the coating is being applied!
APPLICATION TEMP. Minimum: 50°F Maximum: 120°F	STORAGE TEMP. Minimum: 50°F Maximum: 90°F
TINTING May be tinted with approved colorants (Chromaflor 844 line suggested)	DRYING TIME (Good Conditions) To Recoat: 8 hrs. min. 48 hrs. max. Hard: 2-3 days
PRACTICAL COVERAGE 200-500 sq. ft./gal. (Depends on substrate texture and porosity)	REDUCTION See application above
RECOMMENDED FILM PER COAT Wet: 3.2-8.0 mils Dry: 2.0-5.0 mils	CLEANUP Xylene and MEK

PACKAGING AND DISTRIBUTION

STANDARD PACKAGING 9925-99 9925-94 9925-95	5 Gallon Kit 1 Gallon Kit
FREIGHT CLASS Flammable Paint	MSDS Available upon request