
Technical Data Sheet

Product #: 937-88 (Formerly 42-254)
Product Name: Equipment Enamel Metal Primer - Red Oxide

Description: A fast air drying, corrosion resistant, solvent based paint designed to prime properly prepared metal surfaces.

Properties:

Physical:

Viscosity: 70-72 KU
Weight/Gallon: 10.3 +/- 0.50 Lbs.
Gloss: Less than 15% @ 60°
Weight Solids: 65% +/- 2.0
Volume Solids: 42% +/- 2.0

VOC (theo.): Less than 3.8 Lbs./Gal.

Flash Point: 55° F

Storage: 1 year unopened @ 77°F

Application:

Viscosity: As is
Reduction: None
Reducer: None

Application Method: Airless/HVLP/Conventional spray
Coverage: 400-550 sq. ft. per gallon
Wet Film Thickness: 3.0-4.0 mils
Dry Film Thickness: 1.3-1.8 mils

Dry to Recoat: 2-4 Hours
Dry Hard: 18-24 Hours

Note: Drying times are at 77°F and 50% RH. Cool temperatures, high humidity, poor ventilation, or heavy film thicknesses will extend dry times.

Notes: Formulated without lead, chrome, or mercury.

The information and data given herein are based upon tests and reports considered reliable and believed to be accurate. However, due to circumstances beyond our control including but not limited to surface preparation, application technique, substrate and curing conditions, no guarantee of duplicate performance, expressed or implied, is made.