

Technical Data Sheet

Product #: 196-4037

Product Name: Quick Dry Fleet & Fabrication Primer - White

Description: A high solids, solventborne acrylic modified primer for fixed site OEM production painting or equipment refinishing. The VOC is less than 3.5 lbs./gallon, dries to touch in 20-30 minutes, offers excellent adhesion and corrosion resistance and can be topcoated with a wide variety of solvent and waterborne systems..

Properties

<u>Physical:</u>	<u>Application:</u>
Viscosity: 75-78 KU	Viscosity: As is
Density (lbs/gal): 12.8 +/- 0.25	Reduction: None
Gloss: Flat	Reducer: None
Weight Solids: 73% +/- 2.0	Application Method: Airless Spray / HVLP Spray
Volume Solids: 52% +/- 2.0	Cleanup: Xylene / Toluene
Flash Point (°F): 50 (Setaflash)	Coverage (sq. ft./gallon): 350-400 (excludes spray loss)
VOC (grams/liter): Less than 420	Wet Film Thickness (mil): 4.0-4.5
(lbs/gal): Less than 3.5	Dry Film Thickness (mil): 2.0-2.3
Storage: Store at 60-80°F in a dry place out of direct sunlight	Dry to Touch: 20-30 minutes
Shelf Life: One year minimum in unopened container at 77°F	Dry to Recoat/Topcoat: 2 hours
	Dry Hard: 8-12 hours
	Note: Drying times are at 77°F and 50% RH. Cool temperatures, high humidity, poor ventilation or heavy film thicknesses will extend dry times.

Notes:	Not designed for immersion. May be brush or roller applied to small areas. Do not apply at temperatures below 35°F.
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KEEP OUT OF REACH OF CHILDREN!

Prepared 04/19/16

The information and data given herein are based upon tests and reports considered reliable and believed to be accurate. However, due to circumstances beyond our control including but not limited to surface preparation, application technique, substrate and curing conditions, no guarantee of duplicate performance, expressed or implied, is made.