



## Technical Data Sheet

**Product #:** 951 Line  
**Product Name:** Quick Dry Enamel

**Description:** A high gloss, solventborne, acrylic modified alkyd enamel designed with exceptionally fast air-drying characteristics and very low VOC for a solvent thinned coating. Acrylic modification enhances the durability and performance on interior and exterior metal surfaces. Outstanding corrosion and weather resistance. Recoatable in two hours under normal conditions. Ideal for OEM, field, or re-paint applications on steel and aluminum.

### Properties

Properties specified are based on 951-99 (Tinting White) and are typical of the series but may not apply exactly to each product within the series.

#### Physical

Viscosity: 70-75 KU  
 Weight/Gallon: 10.4 +/- 0.25 Lbs.  
 Gloss: 85% minimum  
 Weight Solids: 66% +/- 2.0  
 Volume Solids: 51% +/- 2.0  
  
 VOC (theo.): Less than 3.5 Lbs./Gal.  
 Less than 420 grams/Liter  
  
 Flash Point: (Setaflash) 45°F  
  
 Storage: 1 year unopened @ 77° F

#### Application

Viscosity: As is  
 Reduction: None  
 Application Method: Airless spray/HVLP spray  
 Clean-up: Xylene  
  
 Coverage: (sq. ft./Gal.) 550-650 (Excluding spray loss)  
 Wet Film Thickness: 2.5-3.0 mils  
 Dry Film Thickness: 1.2-1.5 mils  
  
 Dry-To-Touch: 15-20 minutes  
 Dry to Recoat: 2-8 Hours / After 48 Hours  
 Dry Hard: 18-24 Hours  
 Note: Drying times are at 77° F and 50% Relative Humidity. Cool temperatures, high humidity, heavy film thicknesses or poor ventilation will extend drying times.

**Available In:**

951-99 Tinting White	951-02 Black	951-57 Ford Blue
951-94 Deep Tint Base	951-43 New Cat. Yellow	951-61 John Deere Green
951-95 Clear Tint Base	951-53 Light Gray	

**Notes:** Formulated without lead, chrome, or mercury. Bases may be tinted with Degussa Chroma-Chem® 844 line colorants. May be brush or roller applied to small areas. All surfaces to be painted must be clean, dry, and free from dirt, grease, oil, rust, mill scale, welding dust, and any other foreign matter.

The information and data given herein are based upon tests and reports considered reliable and believed to be accurate. However, due to circumstances beyond our control including but not limited to surface preparation, application technique, substrate and curing conditions, no guarantee of duplicate performance, expressed or implied, is made.

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