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## Technical Data Sheet

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**Product #:** 939-88 (Formerly 401D0019)  
**Product Name:** Equipment Enamel Metal Primer - Gray

**Description:** A fast air drying, corrosion resistant, solvent based paint designed to prime properly prepared metal surfaces.

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### Properties:

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**Physical:**

Viscosity: 40-50" #4 Ford Cup  
Weight/Gallon: 10.0 +/- 0.50 Lbs.  
Gloss: Less than 15% @ 60°  
Weight Solids: 63% +/- 2.0  
Volume Solids: 40% +/- 2.0  
  
VOC (theo.): Less than 3.8 Lbs./Gal.  
  
Flash Point: 55° F  
  
Storage: 1 year unopened @ 77°F

**Application:**

Viscosity: As is  
Reduction: None  
Reducer: None  
  
Application Method: Airless/HVLP/Conventional spray  
Coverage: 400-550 sq. ft. per gallon  
Wet Film Thickness: 3.0-4.0 mils  
Dry Film Thickness: 1.2-1.6 mils  
  
Dry to Recoat: 2-4 Hours  
Dry Hard: 18-24 Hours  
Note: Drying times are at 77°F and 50% RH. Cool temperatures, high humidity, poor ventilation, or heavy film thicknesses will extend dry times.

**Notes:** Formulated without lead, chrome, or mercury.

The information and data given herein are based upon tests and reports considered reliable and believed to be accurate. However, due to circumstances beyond our control including but not limited to surface preparation, application technique, substrate and curing conditions, no guarantee of duplicate performance, expressed or implied, is made.