



Technical Data Sheet

Product #: 931 Line
Product Name: Equipment Enamel

Description: A series of fast, air drying, solventborne alkyd coatings designed for painting properly prepared metal surfaces. Provides a high gloss, corrosion resistant finish. Recommended for tractors, trailers, machinery, tools, snow plows and industrial maintenance applications.

Properties

Physical properties shown are based on 931-01 (White). Physical properties of other products within the line may vary.

Physical

Viscosity: 78-80 KU
 Weight/Gallon: 9.4 +/- 0.25 Lbs.
 Gloss: 85% minimum
 Weight Solids: 65% +/- 2.0
 Volume Solids: 52% +/- 2.0
 Flash Point: (Setaflash) 55°F
 VOC (theo.): Less than 340 grams/Liter
 Less than 2.8 Lbs./Gal.
 Storage: Store at 60-80oF in a dry place out of direct sunlight
 Shelf Life: One year minimum in unopened container at 77oF

Application

Viscosity: Apply without thinning
 Reduction: None
 Reducer: None
 Application Method: Airless spray/HVLP spray/Conventional Spray
 Clean-up: Xylene/VM&P Naphtha
 Coverage: (sq. ft./Gal.) 400-550 (Excluding spray loss)
 Wet Film Thickness: 2.9-3.8 mils
 Dry Film Thickness: 1.5-2.0 mils
 Dry to Recoat: 18-24 Hours
 Dry Hard: 24-48 Hours
 Note: Drying times are at 77° F and 50% Relative Humidity. Cool temperatures, high humidity, heavy film thicknesses or poor ventilation will extend drying times.

Notes: Read label directions for detailed instructions and warnings. Formulated without lead, chrome, or mercury. Do not use on bare galvanized metal. Do not exceed recommended film thickness, apply to hot surfaces or apply in direct sunlight as this can cause wrinkling, blistering, peeling or other failure.

The information and data given herein are based upon tests and reports considered reliable and believed to be accurate. However, due to circumstances beyond our control including but not limited to surface preparation, application technique, substrate and curing conditions, no guarantee of duplicate performance, expressed or implied, is made.

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