



TECHNICAL DATA SHEET

Interior/Exterior

DEFI-RUST SATIN AEROSOL ENAMEL

633-XX

10/21/16

PRODUCT CHARACTERISTICS

DESCRIPTION <ul style="list-style-type: none"> • A solventborne coating formulated to beautify and protect interior and exterior wood and metal surfaces. • Protects metal from rusting and wood from weathering. • Smooth, satin appearance is pleasing to the eye and to the touch. • Tough enamel finish resists chipping and peeling. 	RECOMMENDED USES <ul style="list-style-type: none"> • Use on properly prepared wood, metal, and wicker substrates. • Recommended for machinery, storage tanks, tractors, implements, boats, trucks, trailers, and buses. • Also ideal for use on smaller jobs such as outdoor furniture, desks, hand tools, filing cabinets, handrails, and many other applications. • Not designed for immersion service.
COLORS 633-40 Satin White 633-47 Satin Black	FINISH Satin VEHICLE Vinyl Toluene FORMULATION Formulated without lead, chrome and mercury

PHYSICAL DATA

GLOSS (%) 25-45% PERCENT SOLIDS By Weight: 21% +/- 3.0 MIR VALUE <1.20 VOC (g/l) <550	VISCOSITY N/A NET WT/GAL N/A FLASH POINT -2°F HEAT RESIST. 250°F Maximum
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SURFACE PREPARATION & APPLICATION INSTRUCTIONS

<ul style="list-style-type: none"> • Warning! Extremely Flammable. Use only in a well-ventilated area away from all flames, heaters, pilot lights, electric motors, and other sources of ignition. • See label for detailed instructions and other warnings. • Correct for the cause of any previous paint failures before applying this product. • May be applied Direct-to-Metal (DTM). For best corrosion resistance, first apply a coat of a Defi-Rust Metal Primer following directions. Do not apply directly on galvanized metal. First apply Defi-Rust Galvanized Metal Primer following directions. • May be applied directly on bare wood or see below for recommended primers. • A minimum dry film thickness of 1.0-1.5 mils is recommended for best performance on most surfaces. • To avoid running and sagging, apply multiple light coats a few minutes apart rather than one or two heavy coats.

RECOMMENDED PRIMERS Interior Wood 241-66 Alkyd Enamel Undercoater Exterior Wood 251-77 Exterior Alkyd Wood Primer Metal 633-71 or 72 Defi-Rust Aerosol Primers Galvanizing 611-88 Galvanized Metal Primer	RECOMMENDED APPLICATION As Supplied
APPLICATION TEMP. Minimum: 50°F Maximum: 90°F	STORAGE TEMP. Minimum: 50°F Maximum: 90°F
TINTING N/A	DRYING TIME (Good Conditions) To Touch: 5 minutes To Recoat: Within 30 minutes or after 48 hours Hard: 48 hours
PRACTICAL COVERAGE 15 sq. ft./ 12 wt. oz. can Depending on surface texture and porosity	REDUCTION N/A
RECOMMENDED FILM THICKNESS Wet: 1.5-2.0 mils per coat Dry: 1.0-1.5 mils total of multiple light coats	CLEANUP Clean up with mineral spirits

PACKAGING AND DISTRIBUTION

STANDARD PACKAGING 633-40 633-47	12 wt. oz. spray can
FREIGHT CLASS Flammable Spray Cans	MSDS Available upon request

A division of the Harrison Paint Co. ● 1329 Harrison Ave SW, Canton, OH 44706
 Phone: (330) 455-5125 ● Customer Service: 1-800-321-0680 ● Fax: (330) 454-1750