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## Technical Data Sheet

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**Product #:** 615-02-LV Satin Black  
**Product Name:** OTC Compliant Defi Rust Oil Base Enamel  
**Description:** A satin enamel formulated without lead, chromate or mercury to protect and beautify interior and exterior metal surfaces. Direct to metal application recommended for machinery, tanks, implements, tractors and trailers.

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### Properties

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#### Physical

Viscosity: 68-72 KU  
Weight/Gallon: 10.4 +/- 0.25  
Gloss: 30-40  
Weight Solids: 67.7 +/- 2.0  
Volume Solids: 50.7 +/- 2.0  
  
VOC (theo.): Under 340 g/l (2.8 lbs./gal)  
  
Flash Point: (Setaflash) 103° F  
  
Storage: One year minimum in unopened container @ 77°F

#### Application

Viscosity: As supplied  
Reduction: None  
Application Method: Brush, roller or airless spray  
Clean-up: Mineral Spirits  
  
Coverage: (sq. ft./Gal.) 450-500  
Wet Film Thickness: 2.0-2.4  
Dry Film Thickness: 1.0-1.2 mils  
  
Dry-To-Touch: 4-6 hours  
Dry to Recoat: 16-18 hours  
Dry Hard: 48 hours  
Note: Drying times are at 77° F and 50% Relative Humidity. Cool temperatures, high humidity, heavy film thicknesses or poor ventilation will extend drying times.

#### Available In:

**Notes:** Formulated without lead, chrome, or mercury. All surfaces to be painted must be clean, dry, and free from dirt, grease, oil, rust, mill scale, welding dust, and any other foreign matter.

The information and data given herein are based upon tests and reports considered reliable and believed to be accurate. However, due to circumstances beyond our control including but not limited to surface preparation, application technique, substrate and curing conditions, no guarantee of duplicate performance, expressed or implied, is made.

5/29/2014