

Technical Data Sheet

Product #: 611 LV Line
Product Name: OTC Compliant Defi Rust Enamel

Description: A tough, durable VOC compliant enamel finish that seals, beautifies and protects interior and exterior metal and wood surfaces. A rust-inhibiting formula that creates an armor coating against the corrosion of metal and a shield against degradation of wood due to weathering

Properties:

Properties specified are based on 611-01-LV (White) and are typical of the series but may not apply exactly to each individual product within the series.

Physical:	Application:
Viscosity: 75-78 KU	Viscosity: As is
Weight/Gallon: 10.32*	Reduction: Apply without thinning
Gloss: 85% minimum	Reducer: None
Weight Solids: 57% +/- 2.0	Application Method: Brush, Roller, Airless Spray
Volume Solids: 47% +/- 2.0	Clean-Up: Mineral Spirits
VOC (calculated): Less Than 340 grams/liter Less Than 2.8 lbs./gallon	Coverage (sq. ft./gallon): 625-750
Flash Point: (Setaflash) 103°F	Wet Film Thickness: 2.1-2.6
Storage: One year minimum in unopened container @ 77°F	Dry Film Thickness: 1.0-1.2 mils
	Dry to Touch: 3-4 hours
	Dry to Recoat/Topcoat: 16-18 hours
	Dry Hard: 24-48 hours
	<small>Note: Drying times are at 77°F and 50% RH. Cool temperatures, high humidity, poor ventilation or heavy film thicknesses will extend dry times.</small>

Notes:

All surfaces to be finished must be clean and free from dirt, dust, water, wax, polish, loose coatings and any other foreign matter. May be applied direct-to-metal (DTM) offering outstanding adhesion on properly prepared surfaces.

The information and data given herein are based upon tests and reports considered reliable and believed to be accurate. However, due to circumstances beyond our control including but not limited to surface preparation, application technique, substrate and curing conditions, no guarantee of duplicate performance, expressed or implied, is made.

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