



TECHNICAL DATA SHEET

PRO-STANDARD 4000

Interior

ALKYD FLAT DRYFALL

591-01

08/14/2001A

Formerly 3007

PRODUCT CHARACTERISTICS

DESCRIPTION <ul style="list-style-type: none">An economical coating designed for spray only application on interior surfaces in commercial and industrial settings.Excellent one-coat hiding properties."Dry Fall" properties allow for easy cleanup of overspray.	RECOMMENDED USES <ul style="list-style-type: none">Recommended for spray application to walls and ceilings of factories, warehouses, garages, barns, and other commercial and industrial building interiors.Do not mix with water or other paint products.
COLORS 591-01 White	FINISH Flat VEHICLE Alkyd FORMULATION Lead, chromate, and mercury free

PHYSICAL DATA

GLOSS RATING Flat	VISCOSITY 77-80 K.U.
PERCENT SOLIDS By weight: 77.1 ± 2.0% By volume: 52.5 ± 2.0%	NET WT. PER GAL. 13.0 ± 0.25 lbs./gal.
VOC CATEGORY 3.3 lbs./gal. (400 grams/liter)	FLASH POINT 50 ° F Closed Cup

SURFACE PREPERATION & APPLICATION INSTRUCTIONS

- All surfaces must be clean and free of dust, dirt, grease, mildew, soap residue, loose paint, glue size and any other foreign matter. For best results, the cause of any previous paint failure should be corrected before repainting.
- New plaster or cement surfaces should age at least 30 days before being painted. Glossy surfaces should be lightly sanded before coating.
- This coating should be applied by spray only. Most surfaces require no primer. In cases of extreme porosity such as new concrete block, 342-66 Interior Latex PVA sealer should be used as a prime coat.

RECOMMENDED PRIMERS Porous Surfaces 342-66 Interior Latex PVA Sealer	RECOMMENDED APPLICATION Brush: Not recommended Roller: Not Recommended Spray: As supplied Airless: As supplied
APPLICATION TEMPERATURE Minimum: 50 °F. Maximum: 90 °F.	STORAGE TEMPERATURE Minimum: 35 °F. Maximum: 120 °F.
TINTING May be tinted to pastel shades with approved colorants up to 4 oz. per gallon. Tinting may affect Dryfall characteristics.	DRYING TIME (Good Conditions) Tack free: 30 min. To recoat: 4 hrs. Hard: 24 hrs.
PRACTICAL COVERAGE 200-250 sq. ft./gal. (Depending upon the porosity of the substrate)	REDUCTION As supplied
RECOMMENDED FILM PER COAT Wet: 3.5-5.0 mils Dry: 1.5-2.0 mils	CLEAN-UP Clean up with VM & P Naptha

PACKAGING AND DISTRIBUTION

STANDARD PACKAGING 591-01	5 Gallon
FREIGHT CLASS Flammable Paint	MSDS Available upon request.

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