



TECHNICAL DATA SHEET

Interior

VERSA-SEAL ALKYD ENAMEL UNDERCOATER

241-66

08/13/2001P

Formerly 247

PRODUCT CHARACTERISTICS

DESCRIPTION <ul style="list-style-type: none"> • An alkyd primer formulated for use under partial and full gloss enamels on interior drywall, plaster, and wood surfaces. • Can be sanded without gumming of sandpaper after overnight dry under good drying conditions. • Provides tough, durable foundation for alkyd enamel topcoats. 	RECOMMENDED USES <ul style="list-style-type: none"> • Recommended for use as a primer on new and unpainted interior drywall, plaster, and wood surfaces. • Do not mix with water or other paint products. • Not intended to be used as a finish coat. 						
COLORS 241-66 White	<table border="0"> <tr> <td>FINISH</td> <td>Flat</td> </tr> <tr> <td>VEHICLE</td> <td>Alkyd</td> </tr> <tr> <td>FORMULATION</td> <td>Lead, chromate, and mercury free</td> </tr> </table>	FINISH	Flat	VEHICLE	Alkyd	FORMULATION	Lead, chromate, and mercury free
FINISH	Flat						
VEHICLE	Alkyd						
FORMULATION	Lead, chromate, and mercury free						

PHYSICAL DATA

GLOSS RATING	Flat	VISCOSITY	82-86 K.U.
PERCENT SOLIDS	By weight: 70.9 ± 2.0% By volume: 48.2 ± 2.0%	NET WT. PER GAL.	11.7 ± 0.25 lbs./gal.
VOC CATEGORY	2.9 lbs./gal. (350 grams/liter)	FLASH POINT	104 ° F Closed Cup

SURFACE PREPERATION & APPLICATION INSTRUCTIONS

- All surfaces must be clean and free of dust, dirt, grease, mildew, soap residue, loose paint, glue size and any other foreign matter. For best results, the cause of any previous paint failure should be corrected before repainting.
- Lightly sand glossy surfaces. Shellac all knots and sap leaks.
- All repairs and patching should be done before primer is applied.
- This product can be sanded or top-coated after overnight dry under good drying conditions. One coat of this product is usually sufficient on most surfaces.

RECOMMENDED PRIMERS None	RECOMMENDED APPLICATION Brush: As supplied Roller: As supplied Spray: As supplied Airless: As supplied
APPLICATION TEMPERATURE Minimum: 50 °F. Maximum: 90 °F.	STORAGE TEMPERATURE Minimum: 35 °F. Maximum: 120 °F.
TINTING May be tinted to pastel shades with approved colorants up to 4 oz. per gallon.	DRYING TIME (Good Conditions) Tack free: 4 hrs. To recoat: 12 hrs. Hard: 24 hrs.
PRACTICAL COVERAGE 400-500 sq. ft./gal. (Depending upon the porosity of the substrate)	REDUCTION As supplied (For spray reduction see recommended application)
RECOMMENDED FILM PER COAT Wet: 3.0-4.0 mils Dry: 1.4-1.9 mils	CLEAN-UP Clean up with mineral spirits

PACKAGING AND DISTRIBUTION

STANDARD PACKAGING	241-66	Gallon	Quart	Pint
FREIGHT CLASS	Flammable Paint	MSDS Available upon request.		

HPF-0054, Rev. 1, 8/21/98