



# TECHNICAL DATA SHEET

Interior/Exterior

## DEFI-RUST GLOSS AEROSOL ENAMEL

633-XX

10/24/16

### PRODUCT CHARACTERISTICS

<b>DESCRIPTION</b>			<b>RECOMMENDED USES</b>		
<ul style="list-style-type: none"> <li>• A solventborne coating formulated to beautify and protect interior and exterior wood and metal surfaces.</li> <li>• Protects metal from rusting and wood from weathering.</li> <li>• Smooth, high gloss appearance.</li> <li>• Tough enamel finish resists chipping and peeling.</li> </ul>			<ul style="list-style-type: none"> <li>• Use on properly prepared wood, metal, and wicker substrates.</li> <li>• Recommended for machinery, storage tanks, tractors, implements, boats, trucks, trailers, and buses.</li> <li>• Also ideal for use on smaller jobs such as outdoor furniture, desks, hand tools, filing cabinets, handrails, and many other applications.</li> <li>• Not designed for immersion service.</li> </ul>		
<b>COLORS</b>	633-01 White	633-02 Black	<b>FINISH</b>	Gloss	
633-41 Sunburst Yellow	633-42 Fire Red	633-46 Machinery Gray	<b>VEHICLE</b>	Vinyl Toluene	
633-49 Hunter Green	633-50 Fern Green	633-51 Almond	<b>FORMULATION</b>	Formulated without lead, chrome and mercury	
633-53 Light Gray	633-57 Brilliant Blue	633-58 Navy Blue			
633-59 Burgundy	633-61 Spring Green	633-62 Bronzestone			
633-78 Sundance Orange					

Federal Standard Safety Colors – 633-41, 633-42, 633-57, 633-78

### PHYSICAL DATA

<b>GLOSS (%)</b>	>85%	<b>VISCOSITY</b>	N/A
<b>PERCENT SOLIDS</b>	By Weight: 18% +/- 5.0	<b>NET WT/GAL</b>	N/A
<b>MIR VALUE</b>	<1.40	<b>FLASH POINT</b>	-2°F
<b>VOC (g/l)</b>	<600	<b>HEAT RESIST.</b>	250°F Maximum

### SURFACE PREPARATION & APPLICATION INSTRUCTIONS

- **Warning! Extremely Flammable.** Use only in a well-ventilated area away from all flames, heaters, pilot lights, electric motors, and other sources of ignition.
- See label for detailed instructions and other warnings.
- Correct for the cause of any previous paint failures before applying this product.
- May be applied Direct-to-Metal (DTM). For best corrosion resistance, first apply a coat of a Defi-Rust Metal Primer following directions. Do not apply directly on galvanized metal. First apply Defi-Rust Galvanized Metal Primer following directions.
- May be applied directly on bare wood or see below for recommended primers.
- A minimum dry film thickness of 1.0-1.5 mils is recommended for best performance on most surfaces.
- To avoid running and sagging, apply multiple light coats a few minutes apart rather than one or two heavy coats.

<b>RECOMMENDED PRIMERS</b>			<b>RECOMMENDED APPLICATION</b>		
Interior Wood	241-66 Alkyd Enamel Undercoater		As Supplied		
Exterior Wood	251-77 Exterior Alkyd Wood Primer				
Metal	633-71 or 72 Defi-Rust Aerosol Primers				
Galvanizing	611-88 Galvanized Metal Primer				
<b>APPLICATION TEMP.</b>	Minimum: 50°F	Maximum: 90°F	<b>STORAGE TEMP.</b>	Minimum: 50°F	Maximum: 90°F
<b>TINTING</b>	N/A		<b>DRYING TIME (Good Conditions)</b>	To Touch:	5 minutes
				To Recoat:	Within 30 minutes or after 48 hours
				Hard:	48 hours
<b>PRACTICAL COVERAGE</b>	15 sq. ft./ 12 wt. oz. can		<b>REDUCTION</b>	N/A	
<b>RECOMMENDED FILM THICKNESS</b>	Wet: 1.5-2.0 mils per coat Dry: 1.0-1.5 mils total of multiple light coats		<b>CLEANUP</b>	Clean up with mineral spirits	

### PACKAGING AND DISTRIBUTION

<b>STANDARD PACKAGING</b>	All colors	12 wt. oz. spray can
<b>FREIGHT CLASS</b>	Flammable Spray Cans	<b>MSDS</b> Available upon request

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